

HALFEN HAB H ANCHOR BOLT

APPROVAL Z-21.5-1761



HALFEN COLUMN SHOE SYSTEM

Z HAB H 13-E

CONCRETE



General Certificate of Approval

Deutsches Institut für Bautechnik
PUBLIC INSTITUTION

Approval Body for Construction Products and Methods
Inspection Board for Construction Technology
Member of the European Organisation for
Technical Approvals EOTA
and the European Union of Agrément UEAtc

Date: 14th August 2012 Ref.No.: I 23-1.21.5-28/12

Approval No.:
Z-21.5-1761

Valid from:
**14th August 2012 to
30th November 2013**

Applicant:
Halfen GmbH
Liebigstraße 14, 40764 Langenfeld, GERMANY

Approved article:
Halfen - Anchor Bolt HAB H



The above-mentioned product is hereby granted general certificate of approval.
This general certificate of approval includes eleven pages and nineteen appendices.
This general certificate of approval replaces the general certificate of approval
no. Z-21.5-1761 issued 26th November 2008. This article first gained General Building
Approval on the 16th January 2004

I. GENERAL PROVISIONS

1. The general certificate of approval confirms the usability or applicability of the object of licence in terms of the building regulations of the German federal states.
2. Please note; if the General Certificate of Approval requires specialist knowledge and expertise for persons responsible for production of building products and methods, according to federal regulations § 17 sect. 5 Musterbauordnung (German model Building regulations), this knowledge and experience may also be verified by qualifications of similar status valid in other member states of the European Union. If appropriate this also applies for treaties pertaining to the European Economic Area EEA or other provided comparable qualifications as per bilateral agreements.
- 3.
4. The general certificate of approval does not replace the statutory approvals, permits and certificates for the implementation of construction projects.
5. The general certificate of approval is issued regardless of the rights of third parties and, in particular, private proprietary rights.
6. Manufacturers and distributors of the object of the approval must submit copies of the general certificate of approval to the person using or implementing the object of approval, regardless of any supplementary regulations stipulated in the „ Special Provisions“, and must indicate that the general certificate of approval must be available for inspection at the place of use. The relevant authorities must be provided with copies of the general certificate of approval on request.
7. The general certificate of approval may only be published in its entirety. Publication of extracts of the general certificate of approval requires permission from the Deutsches Institut für Bautechnik. The texts and drawings of advertising material must not contradict the general certificate of approval. Translations of the general certificate of approval must bear the remark „ Translation of the original German text not checked by the Deutsches Institut für Bautechnik“.
8. The general certificate of approval is issued subject to revocation. The provisions of the general certificate of approval can be extended and amended, particularly to include current technical research.

II. SPECIAL PROVISIONS

1. Object of approval and area of application

1.1 Object of Approval

The Halfen HAB H Anchor Bolt (hereafter referred to as Anchor Bolt) is made from ribbed concrete reinforcing steel B 500 B, diameters 16, 20, 25, 32 and 40 mm, two hexagon nuts and two washers. A head is swage-fitted at one end of the Anchor Bolt and an M16, M20, M30 or M39 thread is turned at the other end of the bolt.

The Anchor Bolt is embedded in the concrete up to the mark which indicates the anchor depth.

Appendix 1 shows the Anchor Bolt in its installed state.

1.2 Object of approval and area of application

The Anchor Bolts may only be used for the connection of precast reinforced concrete columns with the Halfen Column Shoe.

The anchor connection is only permitted with groups which consist of 4, 6 or 8 Anchor Bolts.

The anchor connection may be used under predominantly static loads in reinforced or non-reinforced normal concrete with a strength class of at least C20/25 according to DIN EN 206-1: 2001-7" Concrete; Part. 1: Definition, production and conformity". The Anchor Bolts may be used only if there are no requirements regarding the fire endurance of the construction as a whole, including the anchor systems. The Anchor Bolts may be used in cracked and uncracked concrete.

To ensure that the Anchor Bolts are protected from corrosion, the joints between the reinforced concrete structural element and the reinforced concrete column with the Column Shoe and the recesses for the Anchor Bolts must be completely grouted after installation with high-strength, shrink-free mortar. Ensure the concrete cover is not less than the minimum values specified in DIN 1045-1:2008-08 or DIN EN 1992-1-1 :2011-01 with DIN EN 1992-1-1/NA:2011-01.

2 Regulations for the construction product

2.1 Properties and composition

The dimensions of the Anchor Bolts must comply with the values listed in table 1 Appendix 2.

Any material properties, dimensions and tolerances of the Anchor Bolts which are not specified in this general certificate of approval must comply with the specifications approved and documented by the Deutsches Institut für Bautechnik, at the certification authority and at the external auditor.

A ribbed, B 500 B concrete reinforcing steel according to DIN 488 with a 0.2% yield strength of 500 N/mm² and a minimum tensile strength of 550 N/mm² must be used for the 16, 20 and 25 mm Anchor Bolts.

A ribbed, B 500 B concrete-reinforcing steel in accordance with a general certificate of approval with a 0.2% yield strength of 500 N/mm² and a minimum tensile strength of 550 N/mm² must be used for the 32 and 40 mm Anchor bolts.

The Anchor Bolt is made from a Class A non-flammable construction material in accordance with DIN 4102-1:1998-05 Fire Behavior of Construction Materials and Structural Elements; Construction Materials, Terms, Requirements and Tests.

2.2 Packaging, Storage and Labelling

2.2.1 Packaging and Storage

The Anchor Bolt must only be packaged and supplied as one fixing unit.

2.2.2 Labelling

The manufacturer must label the packaging, packaging leaflet or delivery note with the conformity symbol (Ü symbol) in accordance with the symbol of conformity regulations of the German federal states. The manufacturer's identification mark, the approval number and a full description of the Anchor Bolts must also be provided. The label may only be applied after the requirements according to Section 2.3 have been fulfilled.

The Anchor bolts must be labelled according to their type and thread diameter, e.g. HAB H 24.

Each Anchor bolt must be stamped with the manufacturer's identification mark and thread diameter in accordance with Appendix 2. The depth of anchorage is indicated by the end of the thread.

2.3 Proof of conformity

2.3.1 General information

Compliance of the Anchor Bolt with the provisions of this general certificate of approval must be confirmed for each manufacturing works with a certificate of conformity based on an in-house production check and regular external auditing including initial testing of the Anchor Bolt according to the following provisions.

In order to issue a certificate of conformity, and for the external auditing including the product tests that have to be carried out in this regard, the manufacturer of the Anchor Bolts must notify a recognized certification body and an auditor which is recognized for this purpose.

To indicate that the product has been awarded a conformity certificate (Übereinstimmungszertifikat), the manufacture is required to identify the product with the conformity U Symbol (Übereinstimmungszeichen) with reference to the application.

In addition, a copy of the initial test report must be submitted to the Deutsches Institut für Bautechnik for information purposes.

2.3.2 In-house production check

An in-house production check must be set up and carried out at each manufacturing plant. An in-house production check is understood to mean a system of continual monitoring of the production process which must be set up by the manufacturer in order to ensure that the construction products manufactured comply with the provisions of this general certificate of approval.

The inspection and supervision plan on record at the Deutsches Institut für Bautechnik and at the external auditor is authoritative for the scope, type and frequency of the in-house production check.

The results of the in-house production check must be documented and evaluated. The records must contain at least the following details:

- Name of the construction product or raw material and the components
- Type of inspection or test
- Date of manufacturing and testing of the construction product, raw material or components.
- Result of the inspection and tests and, where applicable, comparison with the requirements.
- Signature of the person responsible for the in-house production check.

These records must be archived for at least five years and submitted to the external auditor selected for third party monitoring. They must be submitted on request to the Deutsches Institut für Bautechnik and the most senior construction supervisory authority responsible.

If the test result is unsatisfactory, the manufacturer must take the necessary action immediately to eliminate the defect. Construction products that do not satisfy the requirements must be handled so as to prevent them from being confused in any way with parts which do conform. After the defect has been eliminated, the relevant test must be repeated without delay where this is technically feasible and necessary to prove that the defect has been eliminated.

2.3.3 External auditing

The in-house production check must be inspected by an external auditor at each manufacturing location on a regular basis at least once a year.

The inspection and supervision plan on record at the Deutsches Institut für Bautechnik and the external auditor are authoritative for the scope, type and frequency of the external auditing.

The certification and external auditing results must be archived for at least five years. They must be submitted on request by the certification body or auditor to the Deutsches Institut für Bautechnik and the most senior construction supervisory authority responsible.

3 Provisions for design and dimensioning

3.1 Design

3.1.1 General information

The anchor connections must be designed according to engineering principles.

Calculations and construction designs which can be tested and which include the position of the anchor connections and possible dimensional deviations must be prepared, taking the intended loads to be anchored into consideration.

Unless otherwise defined; for design, detailed planning, calculation of required dimensions and sizes DIN 1045-1 or DIN EN 1992-1-1 applies for design and calculation of the structural system as a whole. Mixing both technical building standards is not permissible
DIN EN 1992-1-1 applies only when used in conjunction with DIN EN 1992-1-1/NA.

Only groups consisting of four, six or eight Anchor Bolts in accordance with appendix 3 are permitted. The terms and symbols which are used here are explained in appendices 4 and 5.

The anchor connection is only permissible if the Column Shoe recesses for the Anchor Bolts are completely grouted with a high-strength, shrink-free mortar and the effective loads are transferred via the bond into the individual Anchor Bolts of the group. Only Anchor Bolts of the same diameter and length may be used in any one group of Anchor Bolts.

The internal forces of the Anchor Bolts must be calculated from forces and moments acting on the anchor plate of the Column Shoes according to the theory of elasticity.
The following assumptions must be made:

- a) The anchor plate remains flat under the stress of the internal forces.
- b) The rigidity is the same for all Anchor Bolts. It corresponds with the rigidity of the steel cross section.
- c) The modulus of elasticity of the concrete is assumed as $E_c = 30,000 \text{ N/mm}^2$

Anchor Bolts with a drill hole clearance in the direction of the transverse load, exceeding the values of table 3.1 (e.g. slotted holes) may not be taken in consideration for transverse load bearing.

For anchor connections with a drill hole clearance in the direction of the transverse load, smaller than the values of table 3.1, only the Anchor Bolts near to the edge may be taken into consideration for transverse load bearing.

All Anchor Bolts take up transverse loads only, if

- the clearance of the drill hole in the direction of the transverse load is smaller than the values of Table 3.1 and
- the anchor connection has a large distance to the edge ($c \geq 10 h_{ef}$) and
- steel failure or concrete failure is decisive on the side facing away from the load direction.

Table 3.1 Diameter of the drill hole in the anchor base plate

Anchor Bolt HAB H . . (thread size)	16	20	24	30	39
Diameter of the drill hole [mm]	18	22	26	33	42

3.1.2 Minimum centre spacings and edge distances

The centre spacings and distances from the edge must not be less than the minimum values listed in table 3, appendix 3.

3.1.3 Minimum thickness of the structural element

The required thickness h_{min} of the structural element results from the anchoring depth and the required concrete cover according to DIN 1045-1:2008-08 or DIN EN 1992-1-1 :2011-01 with DIN EN 1992-1-1/NA:2011-01.

$$h_{min} = h_{ef} + k + c_{nom} \quad [\text{mm}] \quad (3.1)$$

h_{ef} = Anchoring depth of the Anchor Bolt

k = Height of the Anchor Bolt head

c_{nom} = Nominal concrete cover acc. to DIN 1045-1:2008-08
or DIN EN 1992-1-1 :2011-01 with DIN EN 1992-1-1/NA:2011-01

3.2 Dimensioning

3.2.1 General information

The anchor connections must be dimensioned according to engineering methods with partial safety factors as described below. Proof of the direct local introduction of the load into the concrete is given. The transfer of the loads to be taken up into the structural element must be proven. Stresses which can be generated in the anchor or the connected structural component by constricted deformation (e.g. due to temperature changes) must be considered.

3.2.2 Required proofs

It must be proved that the design value of the effect (stress) S_d does not exceed the design value of the resistance (load capacity) R_d

$$S_d \leq R_d$$

S_d = Design value of the stress

R_d = Design value of the resistance

For the simplest case (constant load and a variable load acting in same direction), the following applies for the design values of the effects:

$$F_d = S_d = Y_G \cdot G_k + Y_Q \cdot Q_k \quad (3.3a)$$

G_k ; Q_k = Characteristic value of a constant or a variable effect according to the applicable standards for design loads

Y_G ; Y_Q = Partial safety factor for constant or variable effects

The design value of the resistance for the proof of the load capacity results from the characteristic load capacity of the Anchor Bolt anchoring with:

$$R_d = R_k / \gamma_M \quad (3.3b)$$

R_k = Characteristic value of the resistance (load capacity, e.g. N_{Rk} or V_{Rk}). This value must be calculated for each cause of failure by the calculation methods specified in appendices 6 to 18 respectively according to the indicated method.

γ_M = Partial safety factor for the resistance of the material.

The required proofs of the load capacity at tensile or perpendicular loads are compiled in the following tables 3.2 and 3.3.

Table 3.2 Required proofs for tensile loads

Nr.	Causes of failure	Anchor Bolt groups
1	Steel failure (Anchor Bolt)	$N_{Sd}^h \leq N_{Rk,s} / \gamma_{Ms}$
2	Pull-out	$N_{Sd}^h \leq N_{Rk,p} / \gamma_{Mc}$
3	Local concrete blow-out, anchoring close to edge ¹	$N_{Sd}^g \leq N_{Rk,cb} / \gamma_{Mc}$
4a	Concrete blow-out without restraint reinforcement ²	$N_{Sd}^g \leq N_{Rk,c} / \gamma_{Mc}$
4b	Concrete blow-out with restraint reinforcement	Steel failure of the restraint reinforcement $N_{Sd}^h \leq N_{Rk,re} / \gamma_{Ms,re}$
		Failure of the anchoring of the restraint reinforcement $N_{Sd}^h \leq N_{Rd,a}$
5	Splitting	Minimum reinforcement acc. to sect. 3.2.4 required

¹ This proof is not required, if the actual edge distance is $c > 0.5 h_{ef}$ in both directions.

² This proof is not required, if a restraint reinforcement acc. appendix 12 is provided (proofs according to Line 4b).

Table 3.3. Required proofs for transverse loads

Nr.	Causes of failure	Anchor Bolt groups
1	Steel failure (Anchor Bolt) Transverse load without torsion arm	$V_{Sd}^h \leq V_{Rk,s} / \gamma_{Ms}$
2	Steel failure (Anchor Bolt) Transverse load with torsion arm	$V_{Sd}^h \leq V_{Rk,s} / \gamma_{Ms}$
3	Concrete blow-out on the side facing away from the load	$V_{Sd}^g \leq V_{Rk,cp} / \gamma_{Mc}$
4a	Concrete edge fracture with anchor connection near to the edge ¹	$V_{Sd}^g \leq V_{Rk,c} / \gamma_{Mc}$
4b	Load capacity of the restraint reinforcement ^t with anchor connection near to the edge	$V_{Sd}^h \leq V_{Rk,re} / \gamma_{Ms,re}$

¹ This proof is not required, if a restraint reinforcement acc. appendices 19 or 20 is provided (proofs according to Line 4b)

In the presence of combined tensile and transverse loads (diagonal tensile load), the following interaction condition must be observed:

$$(N_{Sd}/N_{Rd})^\alpha + (V_{Sd}/V_{Rd})^\alpha \leq 1 \quad (3.4)$$

The highest value from each cause of failure must be used for the ratios N_{Sd} / N_{Rd} and V_{Sd} / V_{Rd} in each case. The α value in the equation (3.4) must be taken as 1.5 for the anchor connection without restraint reinforcement or with restraint reinforcement for tensile and transverse loads. If, for dimensioning, a restraint reinforcement is used only for tensile loads (sect. 3.2.4.2) or only for transverse loads at the edge (sect. 3.2.4.3), the α value must be taken as 2/3. If the Anchor Bolts are subject to transverse loads, the total transverse load must be transferred into the anchoring substrate by bending on the Anchor Bolts.

3.2.3 Partial safety factors

In general, for constant or variable effects, the partial safety factors of the effects for the proof of the load-bearing capacity are:

$$\gamma_G = 1.35 \text{ or } \gamma_Q = 1.5$$

The partial safety factors for material resistance for the proof of the load bearing capacity must be taken as follows:

γ_{Mc}	= 1.5	Concrete failure (pull-out or concrete blow-out)
γ_{Ms}	= 1.5	Steel failure of the Anchor Bolts (centric tension)
γ_{Ms}	= 1.25	Steel failure of the Anchor Bolts (perpendicular or bending load)
$\gamma_{M,re}$	= 1.15	Steel failure of the restraint reinforcement

Partial safety factors of γ_G , γ_Q and γ_M of 1.0 must be used to verify fitness for use.

3.2.4 Reinforcement

3.2.4.1 Minimum reinforcement (splitting)

A minimum reinforcement with the following cross section A_S must be provided in order to prevent the concrete structural element from splitting:

$$A_{S \text{ erf}} = 0.5 \cdot \frac{\sum N_{Sd}}{f_{yk} / \gamma_{Ms,re}} \quad (3.5)$$

$\sum N_{Sd}$ = Sum of tensile loads in Anchor Bolts subjected to tensile stress under the design value for the effects

f_{yk} = Yield strength of the reinforcement

$\gamma_{Ms,re}$ = 1.15

The above mentioned proof can be omitted if at least one crosswise reinforcement (B 500 B) diam. 8 / 15 is provided in the area of the Anchor Bolt anchorings.

In flat load-bearing structures, splitting tensile reinforcement is necessary in both directions. With structural elements which are predominantly subject to tensile stress, the reinforcement must be arranged on both sides of the cross section, and with structural elements which are predominantly under bending stress the reinforcement must be arranged on the side which is tensile stressed. The reinforcement should consist of at least three bars spaced $s \leq 150$ mm apart and must be anchored outside the anchor connection with an anchoring length of l_b in accordance with DIN 1045-1:2008-08 or $l_{b,rqd}$ according to DIN EN 1992-1-1:2011-01 with DIN EN 1992-1-1 INA:2011-01. With linear load-bearing structures, the shear reinforcement need only be arranged in one direction.

With anchor connections at the edges of the structural element, this reinforcement must also be provided in the form of edge reinforcement with the appropriate restraint reinforcement.

3.2.4.2 Restraint reinforcement for tensile loads

A proof for concrete blow-out failure acc. to figure 8, appendix 12 can be omitted under the condition, that for anchor connections with tensile loads a restraint reinforcement is provided according to figure 8, appendix 12. The distance to the edge must then be $\geq 1.5 h_{ef}$.

The calculation of the characteristic steel load bearing capacity $N_{Rk,re}$ and the design resistance $N_{Rd,a}$ of the restraint reinforcement is given in appendix 12.

If the restraint reinforcement does not lie against the Anchor Bolt, a surface reinforcement must be calculated and installed according to the strut and tie model.

The restraint reinforcement must be anchored in the concrete outside of the fracture cone with an anchoring length $l_{b,net}$ acc. to DIN 1045-1:2008-08 or $l_{b,d}$ according to DIN EN 1992-1-1 :2011-01 with DIN EN 1992-1-1/NA:2011-01

The minimum anchoring length $l_{b,min}$ and the maximum bar diameter according to appendix 12 must be observed.

In case of non-centric tensile loads the reinforcement designed for the Anchor Bolt with the highest load must be provided for all Anchor Bolts.

3.2.4.3 Restraint reinforcement for transverse loads at the edge

A proof for concrete edge blow-out failure acc. to appendices 15 to 17 can be omitted under the condition, that for anchor connections at the edge, of the element and transverse loads towards the edge a restraint reinforcement is provided according to figures 15 and 16, appendices 18 and 19.

The characteristic transverse load capacity $V_{Rk,re}^0$ of a bar (B 500 B) of the restraint reinforcement is shown in table 8, appendix 18.

The restraint reinforcement must be anchored in the concrete on the side facing away from the load direction with an anchoring length $l_{b,net}$ according to DIN 1045-1:2008-08 or $l_{b,d}$ according to DIN EN 1992-1-1 :2011-01 mit DIN EN 1992-1-1/NA:2011-01.

In case of non-centric transverse loads the reinforcement designed for the Anchor Bolt with the highest load must be provided for all Anchor Bolts.

3.2.5 Proof of the structural element load-bearing capacity according to DIN 1045-1:2008-08 or DIN EN 1992-1-1 :2011-01 with DIN EN 1992-1-1/NA:2011-01

It must be proved that the shear stresses caused by the bolt loads $V_{Sd,a}$ do not exceed the value $0.4 V_{Rd,ct}$ or $0.4 V_{Rd,c}$ ($V_{Rd,ct}$ $V_{Rd,c}$ = design value of the resistance for transverse stress according to DIN 1045-1:2008-08) design value for shear force resistance according to DIN EN 1992-1-1 :2011-01 with DIN EN 1992-1-1 INA:2011-01).

For calculation of $V_{Sd,a}$, the Anchor Bolt loads are to be considered as point loads with a load direction width of $t_1 = s_{t1} + 2h_{ef}$ and $t_2 = s_{t2} + 2h_{ef}$, assuming s_{t1} (s_{t2}) = centre spacing between the outer bolts of a group of bolts in direction 1 (2). The effective width is to be calculated according to the theory of elasticity.

This proof can be omitted, if one of the following conditions is maintained (compare with table 3.4):

- The transverse load on the structural element, caused by the design value of the loads including the bolt loads is $V_{sd} \leq 0.8 V_{Rd,ct}$ or $\leq 0.8 V_{Rd,c}$
- Under the characteristic effects the resulting tensile load N_{Sk} of the tensile stressed anchor connections (Anchor Bolt groups) is $N_{Sk} \leq 30$ kN, and the centre spacing between the outer bolts of adjacent groups complies with equation (3.6)

$$a \geq 200 \sqrt{N_{Sk}} \quad a \text{ [mm]; } N_{Sk} \text{ [kN]} \quad (3.6)$$

N_{Sk} means here the tensile load component of the characteristic effective load on the Anchor Bolt connection (Anchor Bolt group)

- The Anchor Bolt loads are taken up by a restraint reinforcement. Hoops which enclose the tensile reinforcement and which are arranged in an area of a maximum distance of $0.5 h_{ef} \leq 50$ mm apart from the outer bolt of an Anchor Bolt group can be considered as restraint reinforcement, if these links can be proven for the additional loads resulting from the anchor connection.

If the resulting tensile load N_{Sk} of the tensile stressed anchor connections under the characteristic effects is $N_{Sk} \leq 60$ kN, a restraint reinforcement according to paragraph c must be provided.

Table 3.4: Proofs for ensuring the load-bearing capacity of the structural element under the effect of Anchor Bolt loads

Calculated transverse stress of the structural element taking bolt loads into account	Centre spacing 'a' between the Anchor Bolt groups [mm]	N _{sk} [kN]	Proof of the calculated transverse stress from the bolt loads
$V_{sd} \leq 0,8 \cdot V_{Rd,ct}$ or $> 0,8 \cdot V_{Rd,c}$	$a \geq 3 h_{ef}$	≤ 60	not required
$V_{sd} > 0,8 \cdot V_{Rd,ct}$ or $> 0,8 \cdot V_{Rd,c}$	$a \geq 3 h_{ef}$ and $a \geq 200 \cdot N_{sk}$	≤ 30	not required
	$a \geq 3 h_{ef}$	≤ 60	required $V_{sd} \leq 0,4 V_{Rd,ct}$ or $V_{sd} \leq 0,4 \cdot V_{Rd,c}$ or restraint reinforcement
		> 60	not required, but restraint reinforcement required

3.2.6 Displacement behaviour

The expected displacements under the given associated loads are listed in the following table.

Table 3.5: Displacements [mm]

HAB H Anchor Bolt Size	M16	M20	M24	M30	M39
Displacement under tensile load up to 0.9 mm at the loads listed hereby in kN	41	64	92	147	256
Displacement under tensile load up to 1.5 mm at the loads listed hereby in kN	18	25	41	66	115

The given displacement values apply to short-term loading. With continuous loading, the values can increase to values of up to 1.8 mm for centric tensile stress or 2.0 mm for transverse stress.

4 Provisions for execution

4.1 Installation of anchor connections

The anchor connections must be installed according to the compulsory design drawings. The design drawings must show the exact position and the execution data (position, size and lengths of the Anchor Bolts) of the anchor connections. The anchor connections must be fastened to the formwork so that they are not displaced when the reinforcement is placed and the concrete is poured and compacted. During concreting, it must be ensured that the concrete is particularly well compacted under the heads of the anchor bolts. After installation, the recesses for the nuts and the concrete-steel joint between the precast reinforced concrete column and the corresponding bolt connection must be filled with grout. The grout must be according to DAfstb guide-lines "composition and application of cement based pouring concrete and pouring grout" and must be flush with the column.

4.2 **Checking execution of work**

The contractor who is responsible for anchoring the Anchor Bolts or the construction supervisor assigned by him or a competent representative of the construction supervisor must be present on site while the anchor connections are being installed. He must ensure that the work is executed properly. In particular, he must check the design and position of the anchor connections as well as any restraint reinforcement.

Records must be available on site during the construction period and must be submitted to authorised supervisory personnel on request. After completion of the work, the records must be archived by the contractor together with the delivery notes for at least five years.

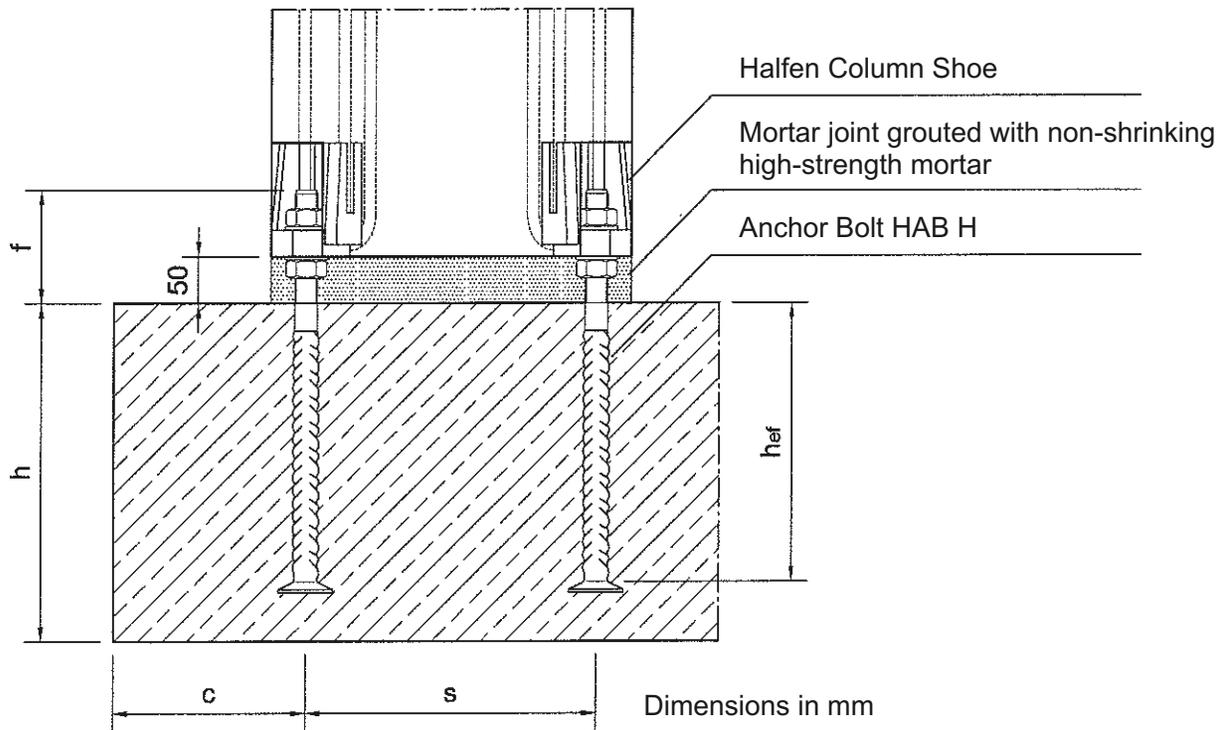
4.3 **Fitting the Column Shoe**

The matching Halfen Column Shoes must be fitted in accordance with the installation instructions from Halfen. The assembly joint between the concrete structural element and the Column Shoe as well as the recesses for the nuts must be completely grouted afterwards with a high-strength, non-shrink mortar.

Feistel

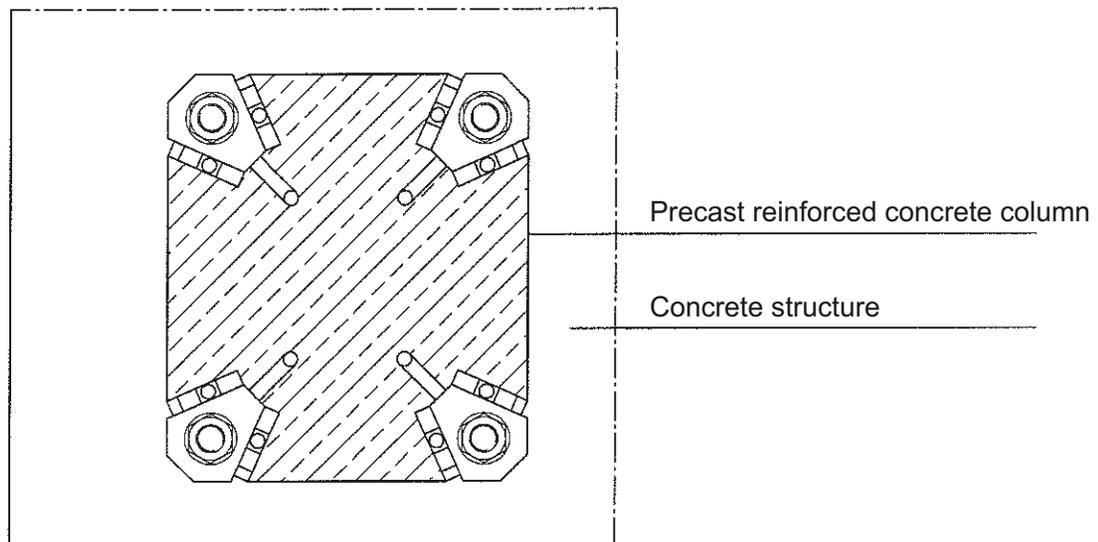


Vertical section



- h Thickness of concrete element
- h_{ef} Effective anchoring depth
- c Edge distance
- s Centre spacing
- f Projection of the Anchor Bolt from the concrete surface

Horizontal section



Halfen GmbH
 Liebigstr. 14
 D - 40764 Langenfeld
 Phone +49- (0) 2173-970-0
 Fax +49- (0) 2173-970-123

**Halfen Anchor Bolt
 HAB H**

Installed state

Appendix 1

Figure 1: Individual components

Part 1: Anchor bolt

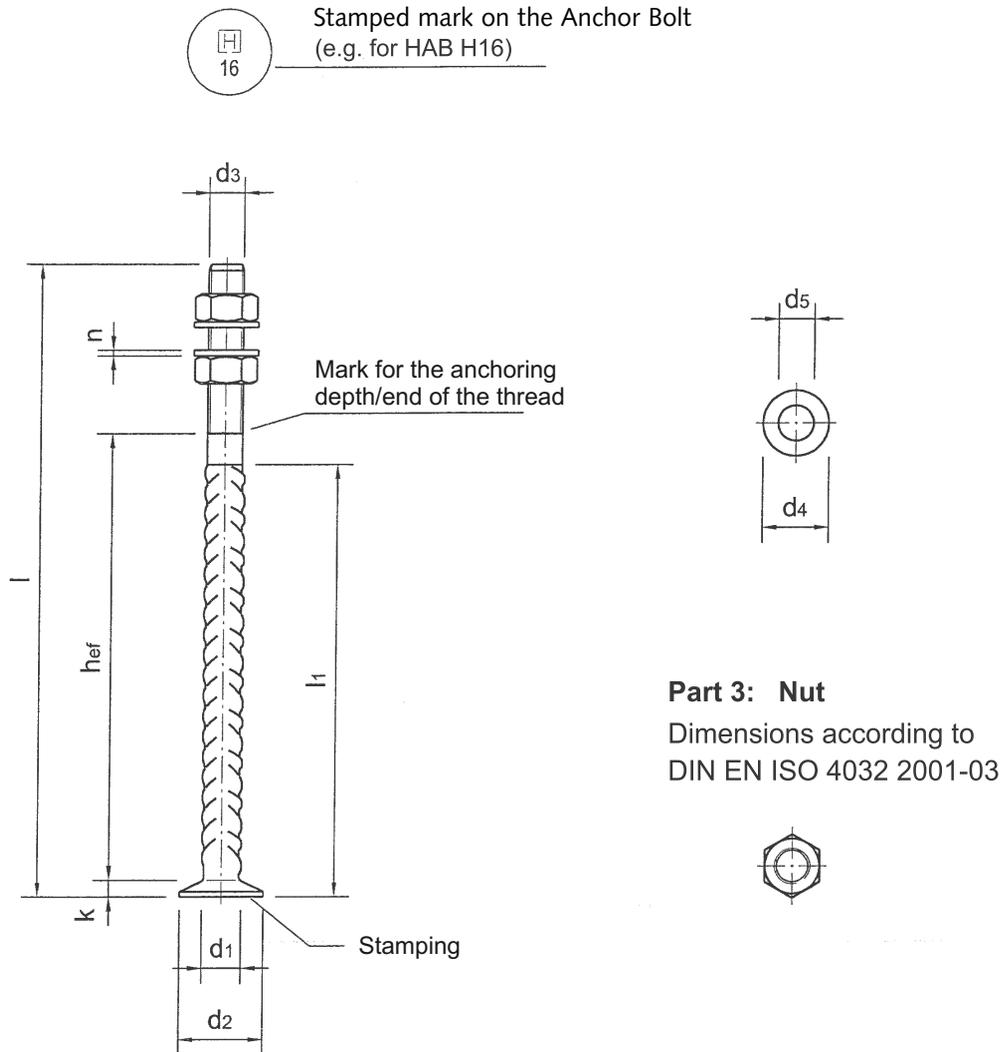


Table 1: Dimensions [mm]

Part	1 - Anchor bolt							2 - Washer			3 - Nut	
	d1	≥ d2	d3	hef	k	l	l1		d4	d5		n
HAB H16	16	38	16	165	10	280	≥ 140	≤ 175	38	18	5	M16
HAB H20	20	46	20	223	12	350	≥ 210	≤ 235	46	22	6	M20
HAB H24	25	55	24	287	13	430	≥ 260	≤ 300	55	25	6	M24
HAB H30	32	70	30	335	15	500	≥ 310	≤ 350	65	31	8	M30
HAB H39	40	90	39	517	18	700	≥ 490	≤ 535	90	41	10	M39

Halfen GmbH Liebigstr. 14 D - 40764 Langenfeld Phone +49- (0)2173-970-0 Fax +49- (0)2173-970-123	Halfen Anchor Bolt HAB H	Appendix 2
	Bolt components and dimensions	

Table 2: Materials

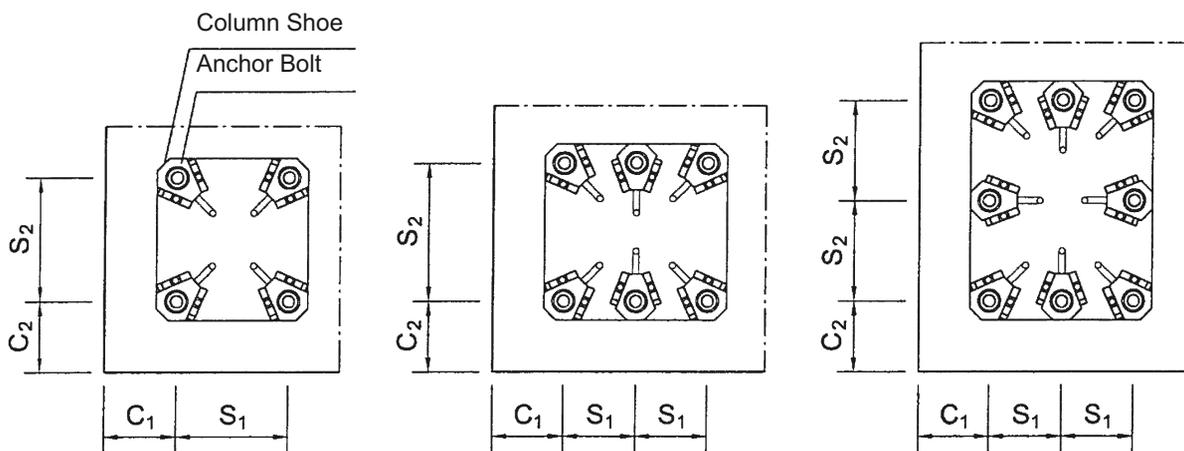
Anchor Bolts	Ø 16 - Ø 24 B 500 B according to DIN 488-2: 1986-06
	Ø 32 + Ø 40 B 500 B according to the General Building Approval
Washers	S355J0 according to DIN EN 10025-2:2005-04
Hex-head nuts	Strength class 8 according to DIN EN 20 898-2:1994-02

Table 3: Ancor Bolt characteristics

Anchor Bolt size			HAB H16	HAB H20	HAB H24	HAB H30	HAB H39
Anchoring depth	h_{ef}	[mm]	165	223	287	335	517
Minimum centre spacing	s_{min}	[mm]	80	100	100	130	150
Minimum distance from the edge	c_{min}	[mm]	50	70	70	100	130
Distance of Anchor Bolts from the concrete surface	f	[mm]	105	115	130	150	165
Thickness of concrete structural element	h_{min}	[mm]	$h_{ef} + k + \text{required concrete cover } ^1)$				

¹⁾ Concrete cover according to DIN 1045-1: 2008-08 or DIN EN 1992-1-1: 2011-01 with
DIN EN 1992-1-1/NA: 2011-01

Figure 2: Approved arrangement of Anchor Bolts



See appendix 1 and 2 for symbols

Halfen GmbH Liebigstr. 14 D - 40764 Langenfeld Phone +49- (0) 2173-970-0 Fax +49- (0) 2173-970-123	Halfen Anchor Bolt HAB H	Appendix 3
	Materials and bolt characteristics	

Indices

S	=	Stress
R	=	Resistance
k	=	Characteristic value
d	=	Design value
s	=	Steel
c	=	Concrete
cb	=	Local concrete blow-out (blow-out failure)
cp	=	Concrete blow-out on the side facing away from the load (pryout failure)
p	=	Pull-out failure

Effects and resistances

F	=	Force (resultant force)
N	=	Normal force (positive tensile force)
V	=	Transverse force
M	=	Bending moment

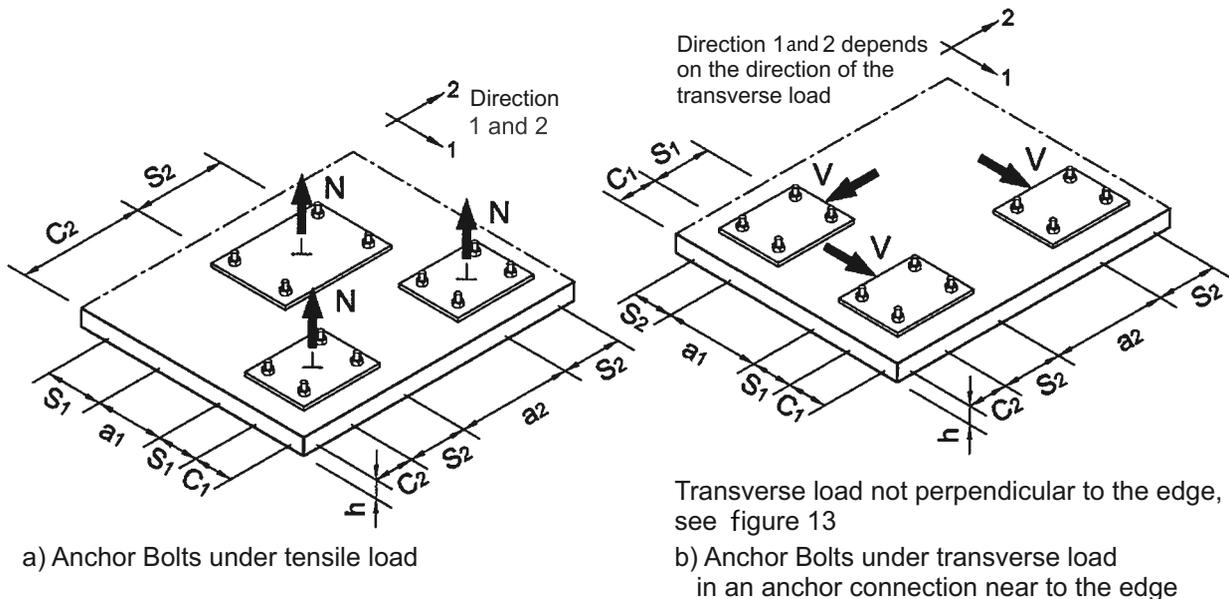
$F_{Sk} (N_{Sk}; V_{Sk}; M_{Sk})$	=	Characteristic value of the stress (normal force, transverse force, bending moment)
$F_{Sd} (N_{Sd}; V_{Sd}; M_{Sd})$	=	Design value of the stress (normal force, transverse force, bending moment)
$F_{Rk} (N_{Rk}; V_{Rk}; M_{Rk})$	=	Characteristic value of the resistance (load bearing capacity: normal force, transverse force, bending moment)
$F_{Rd} (N_{Rd}; V_{Rd}; M_{Rd})$	=	Design value of the resistance (load bearing capacity: normal force, transverse force, bending moment)
$N_{Sd}^h (V_{Sd}^h)$	=	Design value of the effective tensile force (transverse force) of the Anchor Bolt with the highest stress
$N_{Sd}^g (V_{Sd}^g)$	=	Design value of the effective resulting force of all tensile stressed (transverse stressed) bolts

Halfen GmbH Liebigstr. 14 D - 40764 Langenfeld Phone +49- (0) 2173-970-0 Fax +49- (0) 2173-970-123	Halfen Anchor Bolt HAB H	Appendix 4
	Terms and symbols	

Anchor Bolt connection characteristics

- a_1 = Distance between the outer Anchor Bolts of neighbouring groups of bolts in direction 1
- a_2 = Distance between the outer Anchor Bolts of neighbouring groups of bolts in direction 2
- b = Width of the concrete structural component
- c_1 = Distance from the edge in direction 1, with anchor connections under transverse stress, c_1 is the distance from the edge in the direction of the load (see Figure 3)
- c_2 = Distance from the edge in direction 2, direction 2 ist perpendicular to direction 1
- c_{min} = Minimum permitted distance from the edge
- s_1 = Centre spacing within a group of Anchor Bolts in direction 1
- s_2 = Centre spacing within a group of Anchor Bolts in direction 2
- s_{min} = Minimum permitted centre spacing
- d_1 = Diameter of the shaft of the anchor stud
- d_2 = Diameter of the head of the anchor stud
- d_3 = Diameter of the thread of the central anchor rod
- h_{ef} = Effective anchoring depth
- h = Thickness of the concrete structural component
- h_{min} = Minimum thickness of the concrete structural component
- l_2 = Length of the Anchor Bolt in the concrete structural element

Figure 3: Concrete element, centre spacing and distances from the edge



<p>Halfen GmbH Liebigstr. 14 D - 40764 Langenfeld Phone +49- (0) 2173-970-0 Fax +49- (0) 2173-970-123</p>	<p>Halfen Anchor Bolt HAB H</p>	<p>Appendix 5</p>
	<p>Anchor connection characteristics</p>	

Characteristic resistance values for the proof of the load bearing capacity under tensile stress

Table 4: Characteristic tensile load bearing capacity $N_{Rk,s}$ of an anchor bolt at steel failure in kN

Anchor Bolt size	HAB H16	HAB H20	HAB H24	HAB H30	HAB H39
Characteristic tensile load bearing capacity $N_{Rk,s}$ [kN]	86	134	194	308	537

Table 5: Characteristic tensile load bearing capacity $N_{Rk,p}$ of an anchor bolt at pull-out failure in kN

Anchor Bolt size	HAB H16	HAB H20	HAB H24	HAB H30	HAB H39
Characteristic tensile load bearing capacity in concrete grade C20/25 at pull-out $N_{Rk,s}$ [kN]	140	202	282	456	766

Halfen GmbH
 Liebigstr. 14
 D - 40764 Langenfeld
 Phone +49- (0) 2173-970-0
 Fax +49- (0) 2173-970-123

**Halfen Anchor Bolt
 HAB H**

Characteristic tensile load bearing capacity with steel failure and at pull-out

Appendix 6

Local concrete blow-out with anchor connections near the edge

The characteristic tensile load capacity of an Anchor Bolt or an Anchor Bolt group with local concrete blow-out near the edge is

$$N_{Rk,cb} = N_{Rk,cb}^0 \cdot \frac{A_{c,Nb}}{A_{c,Nb}^0} \cdot \Psi_{s,Nb} \cdot \Psi_{g,Nb} \cdot \Psi_{ec,Nb} \quad [N] \quad (3.7)$$

The proof for local concrete blow-out near the edge of the structural element must always be carried out, if the actual edge distance is $c \leq 0.5 h_{ef}$ in one direction. In the following the individual factors of the equation (3.7) are specified:

- a) The initial value of the characteristic load capacity of a bolt is:

$$N_{Rk,cb}^0 = 8 \cdot c_1 \cdot \sqrt{A_h} \cdot \sqrt{f_{ck,cube}} \quad [N] \quad (3.7a)$$

with c_1 [mm]

A_h [mm²]

Base area of the anchor heads

$f_{ck,cube}$ [N/mm²], for $f_{ck,cube}$ may be assessed with at most 60 N/mm².

- b) The influence of the centre spacings and edge distances on the characteristic load capacity is considered with the ratio $A_{c,Nb}/A_{c,Nb}^0$

$A_{c,Nb}^0 = 16c_1^2$; projected area of an Anchor Bolt (on one lateral side of the concrete).
Thereby the blow-out body is assumed as a pyramid with the peak at the centre of the bolt head, with a height c_1 and a length of one side of the base $4 c_1$ (see figure 4).

$A_{c,Nb}$ = actual projected area (on the lateral side of the concrete).

When calculating, the blow-out body of the Anchor Bolt is to be idealised as described above, and the interference of the projected areas must be considered. Example for the calculation of the projected area: see figure 5.

- c) The factor of influence $\Psi_{s,Nb}$ takes into account the disruption of the tensile state in the concrete at the corner of the structural element.

$$\Psi_{s,Nb} = 0.7 + 0.3 \cdot \frac{c_2}{c_1} \leq 1 \quad (3.7b)$$

For securing the corner of the structural element a corner reinforcement must be provided, which must be dimensioned for the tensile load of the bolt.

- d) The factor of influence $\Psi_{g,Nb}$ takes into account the influence of the base areas of the individual anchoring devices within an anchoring group

$$\Psi_{g,Nb} = \sqrt{n} + (1 - \sqrt{n}) \cdot \frac{s_1}{4c_1} \geq 1 \quad (s_1 \leq 4c_1) \quad (3.7c)$$

n = number of Anchor Bolts under tensile load, arranged in a line parallel to the edge of the structural element.

- e) The factor of influence $\Psi_{ec,Nb}$ takes into account a non-centric tensile load on the anchoring arranged in a line.

$$\Psi_{ec,Nb} = \frac{1}{1 + 2e_N/(4c_1)} \leq 1 \quad (3.7d)$$

e_N = „inner“ non-centricity of the bolts under tensile load

Halfen GmbH Liebigstr. 14 D - 40764 Langenfeld Phone +49-(0)2173-970-0 Fax +49-(0)2173-970-123	Halfen Anchor Bolt HAB H	Appendix 7
	Characteristic tensile load bearing capacity with local concrete failure at the edge	

Figure 4: Idealised concrete blow-out and area $A_{c,Nb}^0$

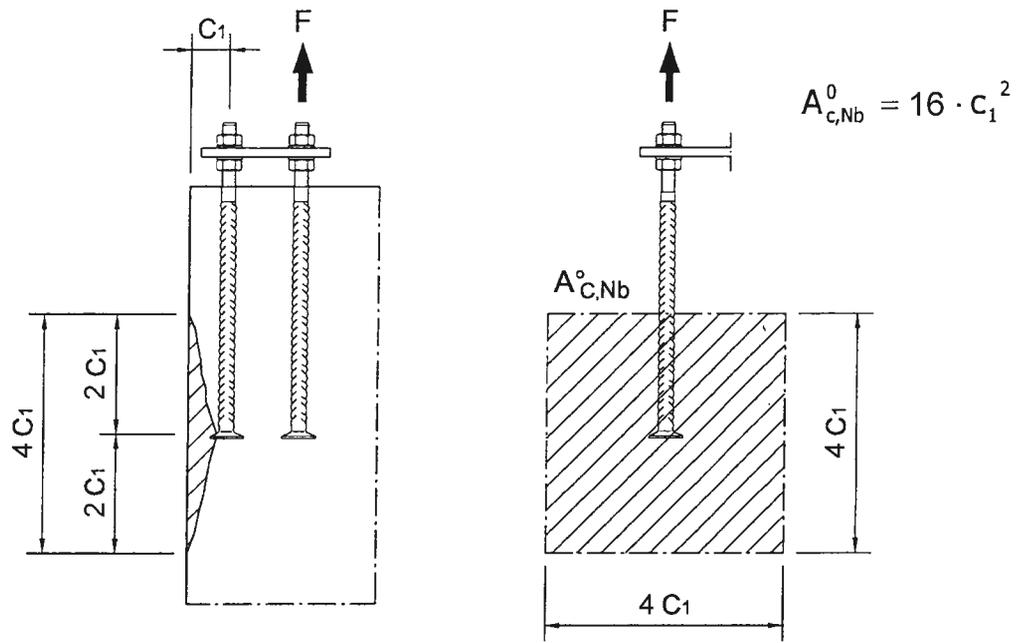
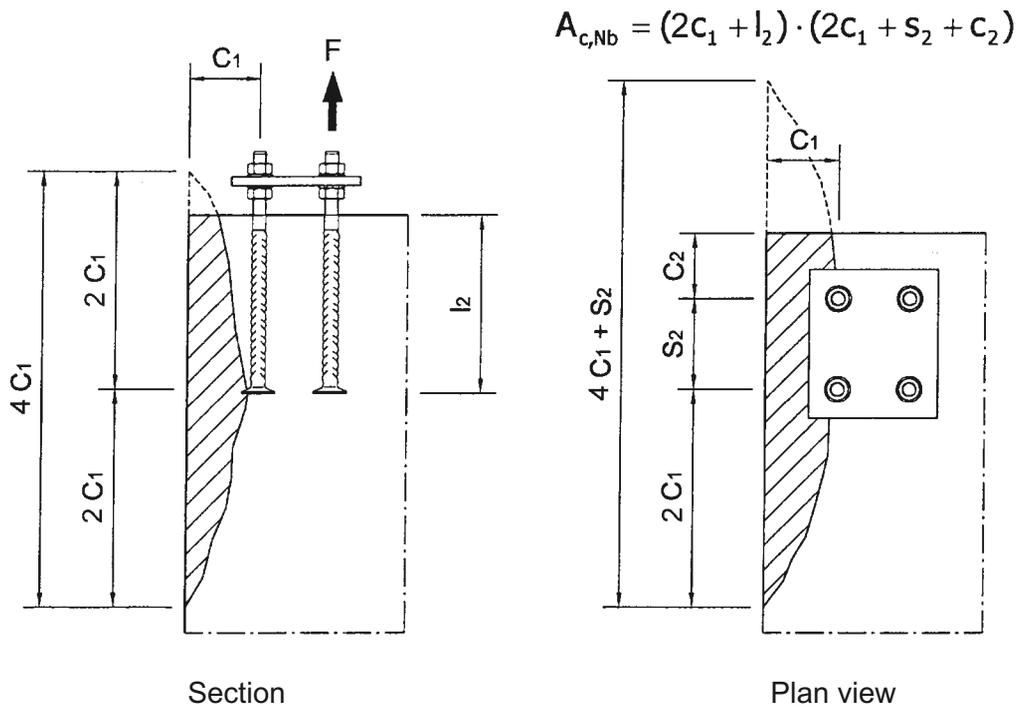


Figure 5: Example for available area $A_{c,Nb}$ of the idealised concrete blow-out body with local concrete blow-out at the edge of the structural element



Halfen GmbH
 Liebigstr. 14
 D - 40764 Langenfeld
 Phone +49-(0)2173-970-0
 Fax +49-(0)2173-970-123

**Halfen Anchor Bolt
 HAB H**

Characteristic tensile load
 bearing capacity with local
 concrete failure at the edge

Appendix 8

Concrete blow-out

The characteristic tensile load capacity of an Anchor Bolt or an Anchor Bolt group with concrete blow-out is:

$$N_{RK,c} = N_{RK,c}^0 \cdot \frac{A_{c,N}}{A_{c,N}^0} \cdot \Psi_{s,N} \cdot \Psi_{ec,N} \cdot \Psi_{re,N} \quad [N] \quad (3.8)$$

The individual factors of the equation (3.8) are shown in the following:

- a) The initial value of the characteristic tensile load-bearing capacity of a bolt in the concrete is:

$$N_{RK,c}^0 = 8.5 \cdot \sqrt{f_{ck,cube}} \cdot h_{ef}^{1.5} \quad [N] \text{ with} \quad (3.8a)$$

$f_{ck,cube}$ [N/mm²], for $f_{ck,cube}$ can be set as a maximum of 60 N/mm²
 h_{ef} [mm]

- b) The effect of the centre spacings and edge distances on the characteristic load-bearing capacity is taken into account by the ratio $A_{c,N}/A_{c,N}^0$:

$A_{c,N}^0$ = area of the blow-out body of a single bolt with large centre spacing and distance from the edge on the concrete surface. The blow-out body is idealised as a pyramid of height h_{ef} and length of side of base $3h_{ef}$ (see fig. 6)

$A_{c,N}$ = available area of the blow-out body of the anchor connection on the concrete surface. It is limited by the overlapping of the individual blow-out bodies of neighbouring anchor connections ($s \leq 3h_{ef}$) and by the edges of the structural elements ($c \leq 1.5h_{ef}$).
 Example for the calculation of $A_{c,N}$: (see fig. 7)

- c) The factor of influence $\Psi_{s,N}$ takes into account the disruption of the rotationally symmetric state of stress in the concrete due to the edges of the structural element. With several edges of the structural element (e.g. with anchor connections at the corner of the structural element or in a narrow structural element), the smallest distance to the edge c must be used in equation (3.8b).

$$\Psi_{s,N} = 0.7 + 0.3 \cdot \frac{c}{1.5h_{ef}} \leq 1 \quad (3.8b)$$

Halfen GmbH Liebigstr. 14 D - 40764 Langenfeld Phone +49- (0) 2173-970-0 Fax +49- (0) 2173-970-123	Halfen Anchor Bolt HAB H	Appendix 9
	Characteristic tensile load bearing capacity in the case of concrete blow-out	

Figure 6: Idealised concrete blow-out body and area $A_{C,N}^0$ of the concrete blow-out body of an Anchor Bolt

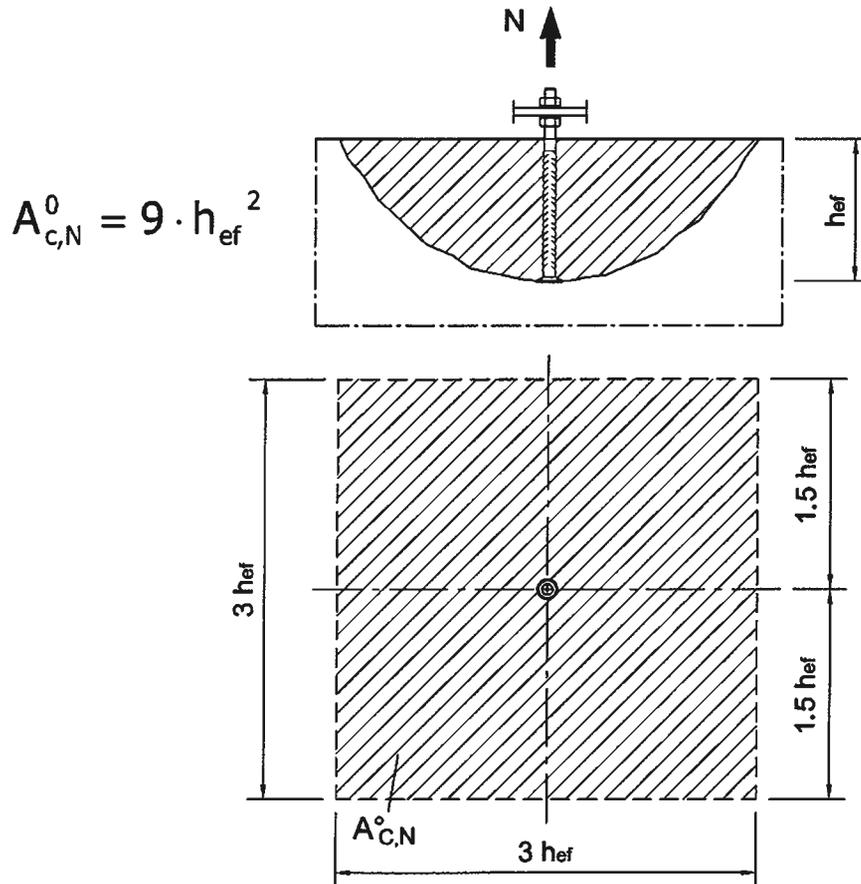
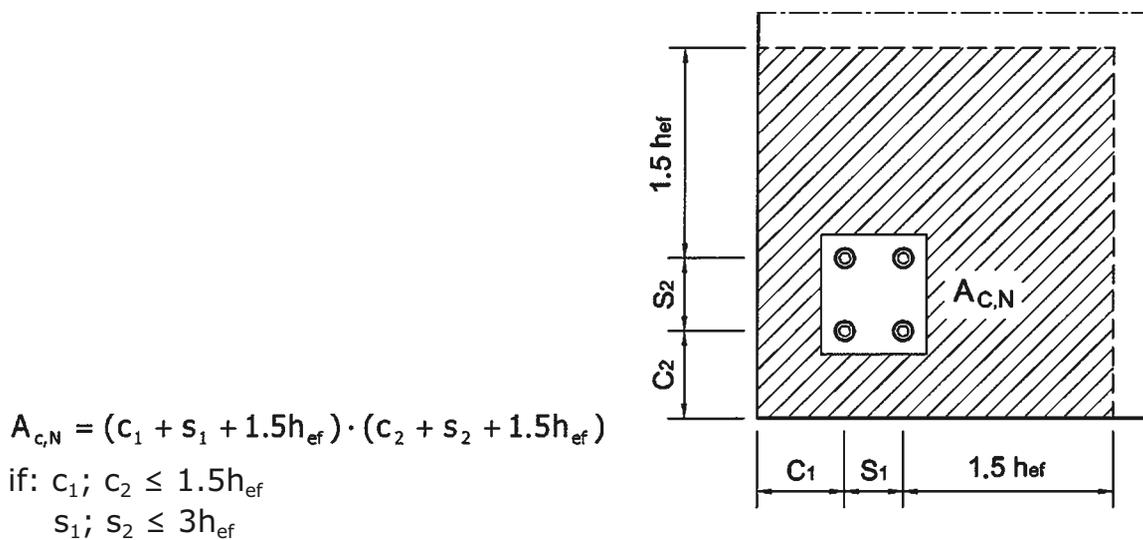


Figure 7: Example for the available area $A_{C,N}$ of the idealised concrete blow-out body under tensile stress from the Anchor Bolts



<p>Halfen GmbH Liebigstr. 14 D - 40764 Langenfeld Phone +49-(0)2173-970-0 Fax +49-(0)2173-970-123</p>	<p>Halfen Anchor Bolt HAB H</p>	<p>Appendix 10</p>
	<p>Characteristic tensile load bearing capacity in the case of concrete blow-out</p>	

- d) The factor of influence $\Psi_{ec,N}$ takes non centric tensile stress from a group of Anchor bolts into account

$$\Psi_{ec,N} = \frac{1}{1 + 2e_N / (3h_{ef})} \leq 1 \quad (3.8c)$$

e_N = non-centricity of the resulting tensile force of the Anchor Bolts.

This must be determined from the calculated tensile forces and be referenced to the geometrical centre of mass G of the tensile-stressed Anchor Bolts. In those cases where there is non-centricity in two directions, $\Psi_{ec,N}$ must be determined separately for each direction and the product of both factors used in equation (3.8c). If not all Anchor Bolts are tensile stressed, the group of Anchor Bolts may be considered as a rectangular grid for the determination of the geometrical centre of mass.

To be on the safe side, the factor of influence $\Psi_{ec,N} = 1.0$ can be used, if the characteristic load-bearing capacity of the most highly stressed Anchor Bolt is calculated as

$$N_{Rk,c}^h = \frac{N_{Rk,c}}{n} \quad (3.8d)$$

where n = number of Anchor Bolts under tensile stress

Then, instead of the proof according to table 3.2, line 4a

the proof

$$N_{sd}^h \leq N_{Rk,c}^h / \gamma_{Mc}$$

must be provided.

- e) The surface blow-out factor $\Psi_{re,N}$ takes into account the effect of dense reinforcement.

$$\Psi_{re,N} = 0.5 + \frac{h_{ef}}{200} \leq 1 \quad (3.8e)$$

h_{ef} [mm]

As long as a reinforcement with a centre spacing of ≤ 15 cm is present in the area of the anchor connection, a surface blow-out factor of

$\Psi_{re,N} = 1.0$ can be used regardless of the anchoring depth.

Halfen GmbH Liebigstr. 14 D - 40764 Langenfeld Phone +49- (0) 2173-970-0 Fax +49- (0) 2173-970-123	Halfen Anchor Bolt HAB H	Appendix 11
	Characteristic tensile load bearing capacity in the case of concrete blow-out	

Steel failure of the restraint reinforcement

The characteristic steel load capacity of the restraint reinforcement is per bolt

$$N_{Rk,re} = n \cdot A_s \cdot f_{yk} \quad [N]$$

with

n = number of effective legs of the restraint reinforcement per bolt

A_s = cross-sectional area of a leg of the restraint reinforcement [mm²]

f_{yk} = characteristic value of the yield stress of the restraint reinforcement [N/mm²]

Failure of the anchoring of the restraint reinforcement

The design value of resistance of the anchoring of the restraint reinforcement in the blow-out cone is:

$$N_{Rd,a} = \sum_n \frac{l_n \cdot \pi \cdot d_s \cdot f_{bd}}{\alpha_a} \quad [N]$$

with

l_n = anchoring length of leg number n of the restraint reinforcement in the blow-out cone [mm]

$$\geq l_{b,min} = \begin{cases} 4 \cdot d_s & \text{(hook or loop)} \\ 10 \cdot d_s & \text{(straight bars)} \end{cases}$$

$l_{b,min}$ = minimum anchoring length

d_s = bar diameter of the restraint reinforcement [mm] ≤ 16 mm

f_{bd} = design value of the bond stress depending on the concrete strength class acc. to DIN 1045-1:2008-08, sect. 12.5

α_e = coefficient for considering the mode of anchoring
0.7 for hook

n = number of effective link legs per bolt

The restraint reinforcement must be placed close to the bolts, they must have the same diameter and be anchored outside the blow out cone with an anchoring length $l_{b,net}$ acc. to DIN 1045-1:2008-08, paragraph 12.6.2 or $l_{b,d}$ according to DIN EN 1992-1-1: 2011-01 with DIN EN 1992-1-1/NA: 2011-01, paragraph 8.4.3. Only links and hooks which are placed in a distance $\leq 0.75 h_{ef}$ from the bolt are suitable as restraint reinforcement. A bending roll diameter d_{br} must be observed for restraint reinforcement according to DIN 1045-1:2008-08, paragraph 12.3.1. or DIN EN 1992-1-1: 2011-01 with DIN EN 1992-1-1/NA: 2011-01, paragraph 8.3

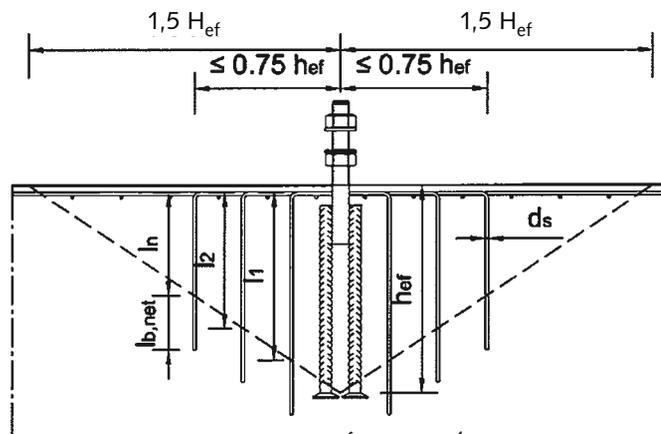


Fig. 8: Example of layout for restraint reinforcement placement; required for dimensioning a surface reinforcement

Halfen GmbH
Liebigstr. 14
D - 40764 Langenfeld
Phone +49-(0) 2173-970-0
Fax +49-(0) 2173-970-123

**Halfen Anchor Bolt
HAB H**

Suspension reinforcement
for supporting
tensional loads

Appendix 12

Characteristic resistance values for the proof of the load capacity under transverse stress / bending stress

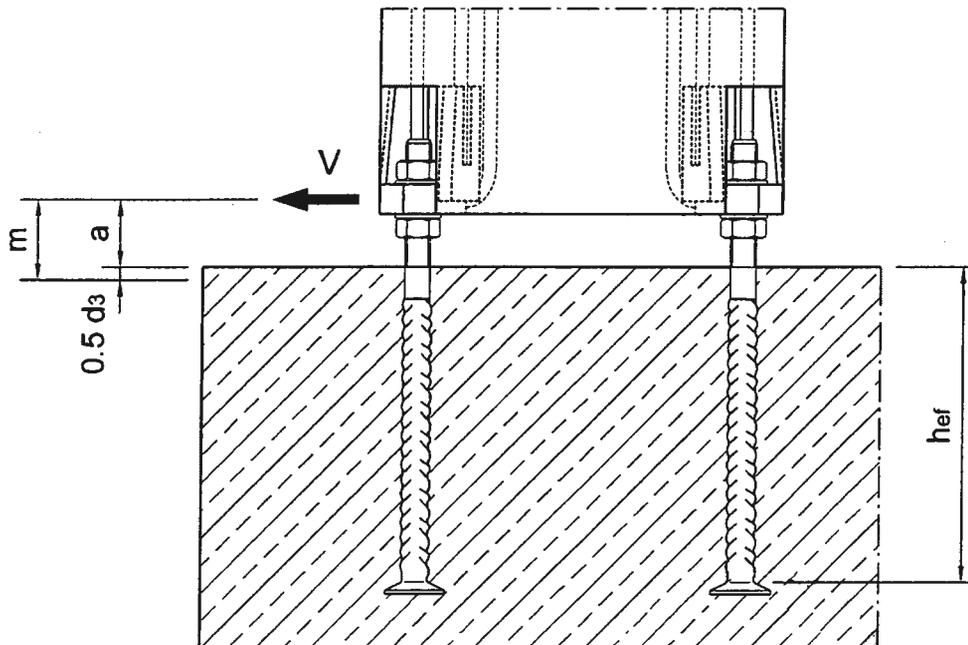
Table 6: Characteristic resistance values of an Anchor Bolt under transverse load with and without lever arm at steel failure

Anchor Bolt size	HAB H16	HAB H20	HAB H24	HAB H30	HAB H39
Charcteristic resistance $V_{Rk,s}$ [kN] under transverse load without lever arm	39	60	87	138	241
Charcteristic resistance $M_{Rk,s}^0$ [Nm] under transverse load with lever arm	182	357	617	1237	2837

The following applies for transverse load with lever arm:

$$\begin{aligned}
 V_{Rk,s} &= M_{Rk,s} / m \\
 m &= a + 0.5 d_3 \quad (\text{lever arm}) \\
 a &= \text{Distance between transverse load and concrete surface} \\
 M_{Rk,s} &= M_{Rk,s}^0 (1 - N_{Sd} / N_{Rd,s}) \\
 N_{Rd,s} &= N_{Rk,s} / \gamma_{Ms}
 \end{aligned}$$

Fig. 9: Definition of the lever arm



Halfen GmbH
 Liebigstr. 14
 D - 40764 Langenfeld
 Phone +49-(0)2173-970-0
 Fax +49-(0)2173-970-123

**Halfen Anchor Bolt
 HAB H**

Characteristic transverse
 load-bearing capacity in the
 case of steel failure

Appendix 13

Concrete failure - concrete blow-out on the side facing away from the load

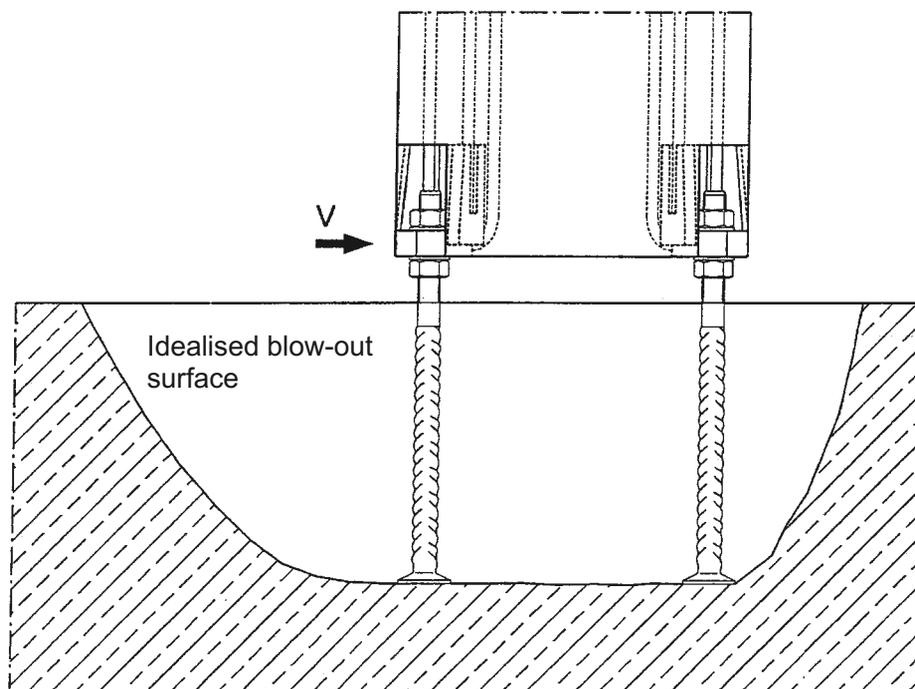
The associated characteristic transverse load capacity $V_{Rk,cp}$ is to be calculated from equation 3.9:

$$V_{Rk,cp} = 2.0 \text{ } ^1) N_{Rk,c} \quad (3.9)$$

$N_{Rk,c}$ is to be calculated according to equation 3.8 (appendix 9). Thereby $N_{Rk,c}$ is to be determined for the Anchor Bolts under transverse stress.

- 1) For anchor connections with suspension reinforcement acc. to appendix 18 and 19 this factor is to be assessed with 1.5 .

Fig. 10: Concrete blow-out on the side facing away from the load



Halfen GmbH
 Liebigstr. 14
 D - 40764 Langenfeld
 Phone +49- (0) 2173-970-0
 Fax +49- (0) 2173-970-123

Halfen Anchor Bolt HAB H

Characteristic transverse
 load-bearing capacity for
 concrete blow-out on the side
 facing away from the load

Appendix 14

Concrete edge blow-out at anchor connections near the edge

The characteristic transverse load capacity of an Anchor Bolt or an Anchor Bolt group situated near the edge is as follows:

$$V_{Rk,c} = V_{Rk,c}^0 \cdot \frac{A_{c,v}}{A_{c,v}^0} \cdot \Psi_{s,v} \cdot \Psi_{h,v} \cdot \Psi_{\alpha,v} \cdot \Psi_{ec,v} \quad [N] \quad (3.10)$$

For the calculation of the characteristic transverse load capacity of Anchor Bolt groups only the most unfavorably positioned Anchor Bolt or the Anchor Bolt with the most unfavorable position at the edge of the structural element must be used (see appendix 17, fig. 12)

In the following the individual factors of the equation (3.10) are specified.

- a) The initial value of the characteristic transverse load capacity of an Anchor Bolt with load in perpendicular direction relative to the edge of the structural element is:

$$V_{Rk,c}^0 = 1,6 \cdot d_3^\alpha \cdot l_f^\beta \cdot \sqrt{f_{ck,cube}} \cdot c_1^{1,5} \quad [N] \text{ with} \quad (3.10a)$$

$$\alpha = 0,1 \cdot \left(\frac{l_f}{c_1} \right)^{0,5} ; \beta = 0,1 \cdot \left(\frac{d_3}{c_1} \right)^{0,2}$$

d_3, c_1 [mm];

$l_f = h_{ef}$; $l_f \leq 8 \cdot d_3$ [mm];

$f_{ck,cube}$ [N/mm²], for $f_{ck,cube}$ may be assessed with max. 60 N/mm².

- b) The influence of the centre spacings and further edge distances parallel to the load direction and of the thickness of the structural element on the characteristic load capacity is considered through the ratio $A_{c,v}/A_{c,v}^0$:

$A_{c,v}^0$ = Surface of the blow-out body of an Anchor Bolt on the lateral concrete surface without influence of edges parallel to the assumed load direction, of thickness of structural element or of adjacent Anchor Bolts. Thereby the blow-out body is assumed as a half pyramid with the height c_1 and the length of the base sides $1.5 c_1$ and $3 c_1$ (see figure 11).

$A_{c,v}$ = Present area of the blow-out body of the anchor connection on the lateral side of the concrete. It is limited by the overlappings of the individual blow-out bodies of adjacent anchor connections ($s \leq 3 c_1$) and by the edges of the structural elements parallel to the assumed load direction ($c_2 \leq 1.5 c_1$) and the thickness of the structural element ($h \leq 1.5 c_1$).
Examples for the calculation of $A_{c,v}$ see figure 12.

For the calculation of $A_{c,v}^0$ and $A_{c,v}$ it is assumed, that the transverse load is applied perpendicularly to the edge of the structural element.

For anchor connections in the corner of the structural element ($c_2 \leq 1.5 c_1$) the proof must be carried out for both edges of the structural elements (see figure 13).

Halfen GmbH Liebigstr. 14 D - 40764 Langenfeld Phone +49-(0)2173-970-0 Fax +49-(0)2173-970-123	Halfen Anchor Bolt HAB H	Appendix 15
	Characteristic transverse load-bearing capacity in the case of concrete edge fracture	

Fig. 11: Idealised concrete blow-out body and surface $A_{c,v}^0$ of an Anchor Bolt

$$A_{c,v}^0 = (2 \cdot 1.5c_1) \cdot 1.5c_1$$

$$= 4.5 \cdot c_1 \cdot c_1$$

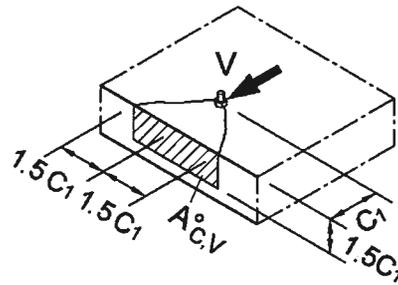
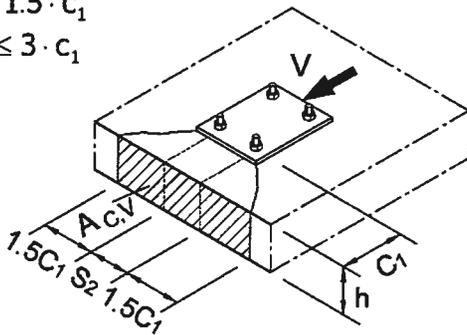


Fig. 12: Examples for present areas of the idealised concrete blow-out bodies for Anchor Bolt groups under transverse stress

$$A_{c,v} = (2 \cdot 1.5c_1 + s_2) \cdot h$$

$$h \leq 1.5 \cdot c_1$$

$$s_2 \leq 3 \cdot c_1$$

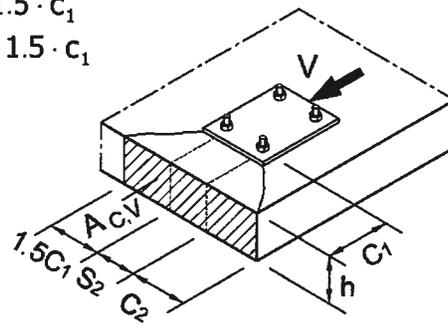


a) Group of Anchor Bolts at the edge of a thin structural element

$$A_{c,v} = (1.5c_1 + s_2 + c_2) \cdot h$$

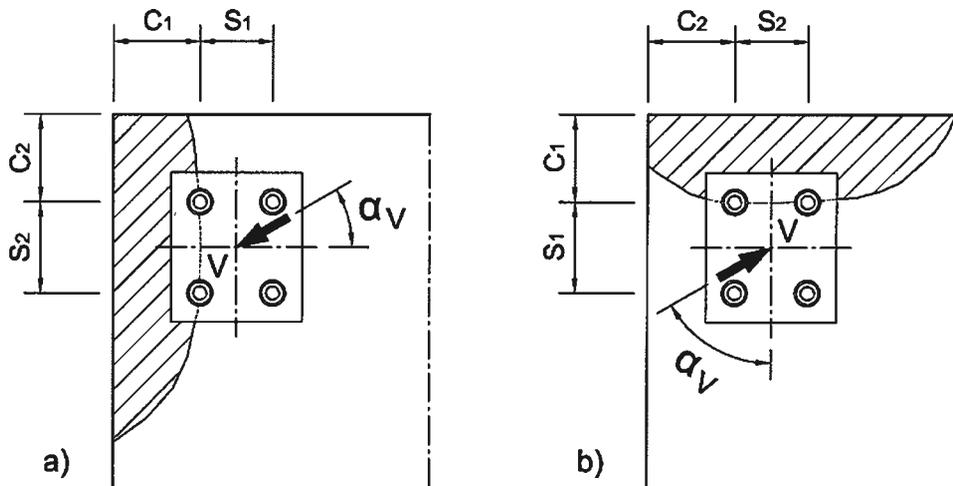
$$h \leq 1.5 \cdot c_1$$

$$c_2 \leq 1.5 \cdot c_1$$



a) Group of Anchor Bolts at the corner of a thin structural element

Fig. 13: Examples for an Anchor Bolt group under transverse stress in the corner of the structural element (double proof required)



Halfen GmbH
 Liebigstr. 14
 D - 40764 Langenfeld
 Phone +49-(0)2173-970-0
 Fax +49-(0)2173-970-123

**Halfen Anchor Bolt
 HAB H**

Characteristic transverse
 load-bearing capacity in the
 case of concrete edge fracture

Appendix 16

- c) The factor of influence $\Psi_{s,v}$ takes into account the disruption of the state of stress in the concrete by further edges of the structural element. At anchor connections with two edge distances parallel to the load direction (e.g. in a slim structural element) the smaller edge distance has to be used in the equation (3.10b).

$$\Psi_{s,v} = 0.7 + 0.3 \cdot \frac{c_2}{1.5c_1} \leq 1 \quad (3.10b)$$

- d) The factor $\Psi_{h,v}$ takes into account, that the transverse load capacity does not decrease proportionally with the thickness of the structural element.

$$\Psi_{h,v} = \left(\frac{1.5c_1}{h} \right)^{0.5} \geq 1 \quad (3.10c)$$

- e) With the factor $\Psi_{\alpha,v}$ the angle α between the applied load V and the direction perpendicular to the free edge of the structural element is considered (see figure 14).

$$\Psi_{\alpha,v} = \sqrt{\frac{1}{(\cos \alpha_v)^2 + (0.4 \cdot \sin \alpha_v)^2}} \geq 1 \quad \text{for } 0^\circ < \alpha_v \leq 90^\circ \quad (3.10d)$$

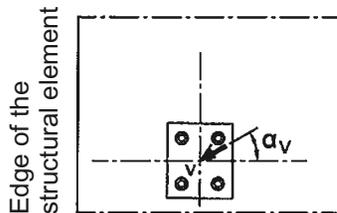


Fig. 14: Definition of angle α

- f) The factor of influence $\Psi_{ec,v}$ takes into account the non-centric transverse stress of a group of Anchor Bolts.

$$\Psi_{ec,v} = \frac{1}{1 + 2e_v / (3c_1)} \leq 1.0 \quad (3.10e)$$

e_v = Non-centricity of the resulting transverse load of the Anchor Bolts. The non-centricity is to be determined from the calculated forces of the Anchor Bolts. It has to be related to the geometrical centre of mass G of the transverse-stressed Anchor Bolts.

To be on the safe side, the factor of influence may be set to $\Psi_{ec,v} = 1.0$, when the characteristic load capacity of the Anchor Bolt with the highest load is calculated with

$$V_{RK,c}^h = \frac{V_{RK,c}}{n} \quad (3.10f)$$

n = number of transverse-stressed Anchor Bolts

Then, instead of the proof acc. to table 3.2, sect. 3.2.2, the proof

$$V_{Sd}^h \leq V_{RK,c}^h / \gamma_{Mc} \quad \text{must be carried out.}$$

Halfen GmbH
Liebigstr. 14
D - 40764 Langenfeld
Phone +49-(0)2173-970-0
Fax +49-(0)2173-970-123

**Halfen Anchor Bolt
HAB H**

Characteristic transverse
load-bearing capacity in the
case of concrete edge fracture

Appendix 17

Table 7: Characteristic load capacity $V_{Rk,re}^0$ of one leg of the restraint reinforcement for near edge anchor connection for transverse load

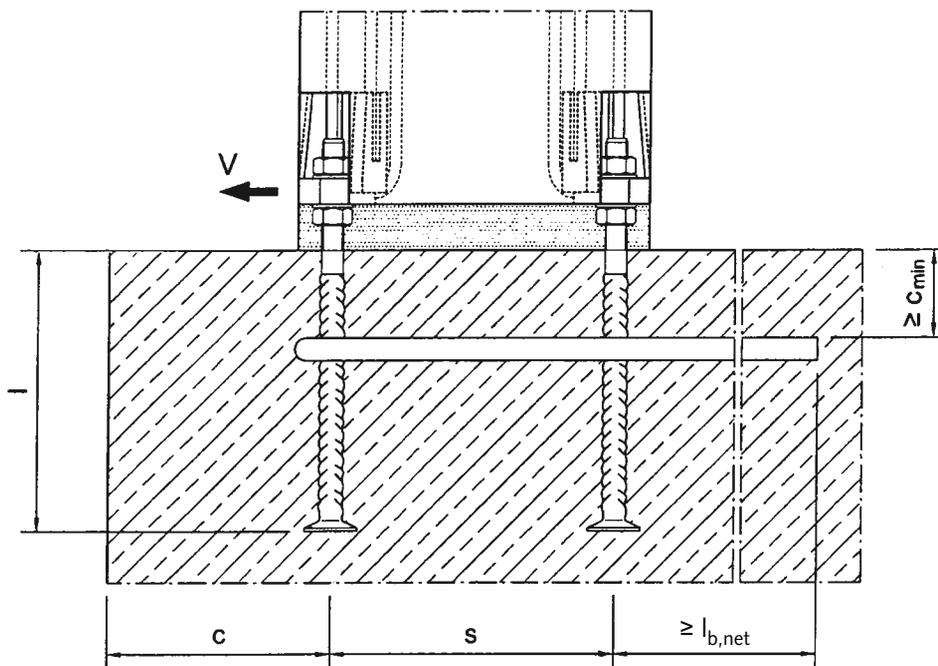
Concrete reinforc. steel B 500 B	Ø 8	Ø 10	Ø 12	Ø 14	Ø 16
Characteristic load bearing capacity of one leg $V_{Rk,re}^0$ [kN]	12	19	28	38	50

Only rings and stirrups in close contact with the Anchor Bolts may be used as restraint reinforcement. The minimal values required according to DIN 1045-1:2008-08 or DIN EN 1992-1-1:2011-01 with DIN EN 1992-1-1/NA: 2011-01 for the concrete cover and the anchoring length must be maintained. Only the minimum bending roll diameter d_{br} according to DIN 1045-1:2008-08 or DIN EN 1992-1-1:2011-01 with DIN EN 1992-1-1/NA: 2011-01 may be used.

Restraint reinforcement

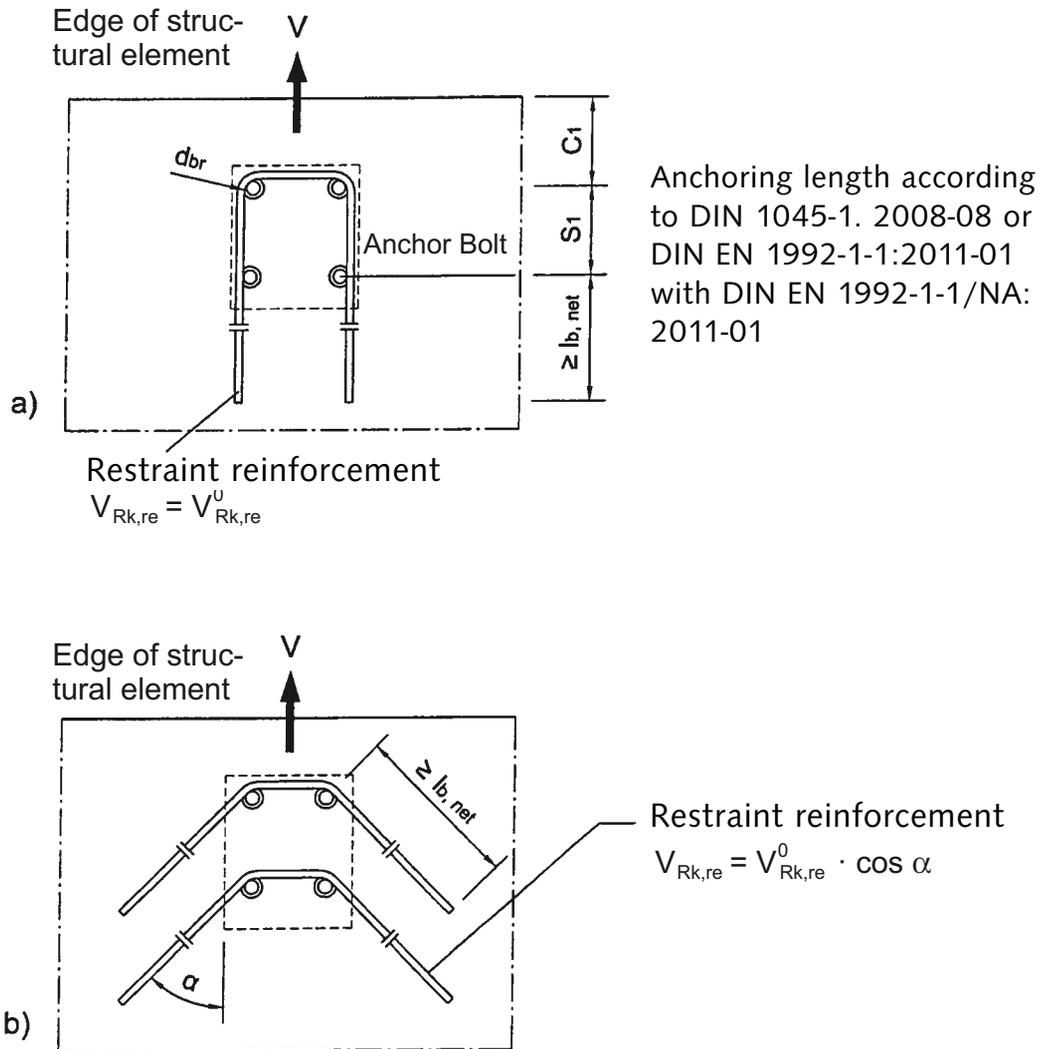
$$V_{Rk,re} = V_{Rk,re}^0$$

Fig. 15: Structural design of the restraint reinforcement



<p>Halfen GmbH Liebigstr. 14 D - 40764 Langenfeld Phone +49- (0) 2173-970-0 Fax +49- (0) 2173-970-123</p>	<p>Halfen Anchor Bolt HAB H</p>	<p>Appendix 18</p>
	<p>Characteristic load-bearing capacity of restraint reinforcement for transverse loading of anchor connection near the edge</p>	

Fig. 16: Examples of a restraint reinforcement for supporting the transverse load with anchor connections near to the edge



<p>Halfen GmbH Liebigstr. 14 D - 40764 Langenfeld Phone +49- (0) 2173-970-0 Fax +49- (0) 2173-970-123</p>	<p>Halfen Anchor Bolt HAB H</p>	<p>Appendix 19</p>
	<p>Examples of a restraint reinforcement for supporting the transverse load with anchor connections near to the edge</p>	

CONTACT HALFEN WORLDWIDE

HALFEN is represented by subsidiaries in the following 15 countries, please contact us:

Austria	HALFEN Gesellschaft m.b.H. Leonard-Bernstein-Str. 10 1220 Wien	Phone: +43 - 1 - 259 6770 E-Mail: office@halfen.at Internet: www.halfen.at	Fax: +43 - 1 - 259 - 6770 99
Belgium/Luxembourg	HALFEN N.V. Borkelstraat 131 2900 Schoten	Phone: +32 - 3 - 658 07 20 E-Mail: info@halfen.be Internet: www.halfen.be	Fax: +32 - 3 - 658 15 33
China	HALFEN Construction Accessories Distribution Co.Ltd. Room 601 Tower D, Vantone Centre No.A6 Chao Yang Men Wai Street Chaoyang District Beijing · P.R. China 100020	Phone: +86 - 10 5907 3200 E-Mail: info@halfen.cn Internet: www.halfen.cn	Fax: +86 - 10 5907 3218
Czech Republic	HALFEN-DEHA s.r.o. Business Center Šafránkova Šafránkova 1238/1 155 00 Praha 5	Phone: +420 - 311 - 690 060 E-Mail: info@halfen-deha.cz Internet: www.halfen-deha.cz	Fax: +420 - 235 - 314 308
France	HALFEN S.A.S. 18, rue Goubet 75019 Paris	Phone: +33 - 1 - 445231 00 E-Mail: halfen@halfen.fr Internet: www.halfen.fr	Fax: +33 - 1 - 445231 52
Germany	HALFEN Vertriebsgesellschaft mbH Katzbergstrasse 3 40764 Langenfeld	Phone: +49 - 2173 - 970 0 E-Mail: info@halfen.de Internet: www.halfen.de	Fax: +49 - 2173 - 970 225
Italy	HALFEN S.r.l. Soc. Unipersonale Via F.lli Bronzetti N° 28 24124 Bergamo	Phone: +39 - 035 - 0760711 E-Mail: info@halfen.it Internet: www.halfen.it	Fax: +39 - 035 - 0760799
Netherlands	HALFEN b.v. Oostermaat 3 7623 CS Borne	Phone: +31 - 742 - 6714 49 E-Mail: info@halfen.nl Internet: www.halfen.nl	Fax: +31 - 742 6726 59
Norway	HALFEN AS Postboks 2080 4095 Stavanger	Phone: +47 - 51 82 34 00 E-Mail: post@halfen.no Internet: www.halfen.no	Fax: +47 - 51 82 34 01
Poland	HALFEN Sp. z o.o. Ul. Obornicka 287 60-691 Poznan	Phone: +48 - 61 - 622 14 14 E-Mail: info@halfen.pl Internet: www.halfen.pl	Fax: +48 - 61 - 622 14 15
Spain	HALFEN S.L. c/ Fuente de la Mora 2, 2° D 28050 Madrid	Phone: +34 - 91 - 632 18 40 E-Mail: info@halfen.es Internet: www.halfen.es	Fax: +34 - 91 - 633 42 57
Sweden	Halfen AB Box 150 435 23 Mölnlycke	Phone: +46 - 31 - 98 58 00 E-Mail: info@halfen.se Internet: www.halfen.se	Fax: +46 - 31 - 98 58 01
Switzerland	HALFEN Swiss AG Hertistrasse 25 8304 Wallisellen	Phone: +41 - 44 - 849 78 78 E-Mail: mail@halfen.ch Internet: www.halfen.ch	Fax: +41 - 44 - 849 78 79
United Kingdom / Ireland	HALFEN Ltd. Humphrys Road · Woodside Estate Dunstable LU5 4TP	Phone: +44 - 1582 - 47 03 00 E-Mail: info@halfen.co.uk Internet: www.halfen.co.uk	Fax: +44 - 1582 - 47 03 04
United States of America	HALFEN USA Inc. 8521 FM 1976 P.O. Box 547 Converse, TX 78109	Phone: +1 800.423.91 40 E-Mail: info@halfenusa.com Internet: www.halfenusa.com	Fax: +1 888 . 227.16 95

Furthermore HALFEN is represented with sales offices and distributors worldwide. Please contact us: www.halfen.com

The Quality Management System of Halfen GmbH is certified for the locations in Germany, France, Austria, Poland, Switzerland and the Czech Republic according to **DIN EN ISO 9001:2008**, Certificate No. QS-281 HH.

